



- STEAM AND WATER CENTERS REQUIRED
- WATER GAGE CENTERS REQUIRED
- NORMAL WATER LEVEL (DIST. FROM WATER CONN.)
- HIGH ALARM (DIST. ABOVE NORMAL WATER LEVEL)
- LOW ALARM (DIST. BELOW NORMAL WATER LEVEL)
- FUEL CUTOUT (DIST. BELOW NORMAL WATER LEVEL)

CONNECTION SIZES:  
 WATER GAGE & GAGE COCK: 3/4 PIPE TAP  
 STEAM & WATER (SPECIFY): 1, 1 1/4, 1 1/2 PIPE TAP  
 FOR FLOAT TYPE COLUMN - 8" ALARM VARIATION ONLY OPTION  
 NOTE: SPECIFY HIGH ALARM, LOW ALARM, FUEL CUTOUT,  
 AND ANY OTHER PROBE FUNCTION LOCATIONS.  
 GAGE COCK CONNS. (IF REQ'D.) ARE MACHINED ON BOTH SIDES  
 OF THE COLUMN.

REV	DESCRIPTION	DATE	SIG
1	ADDED ALARM POINT REFERENCES	9/15/06	ST
	REVISIONS		

UNLESS OTHERWISE NOTED:  
 TOLERANCES (+/-)  
 DECIMAL & STOCK (.002)  
 FIN. FRACTIONAL (UP TO 1", NOT INCL.) (.010)  
 FIN. FRACTIONAL (1" INCL., UP TO 3") 1/64  
 FIN. FRACTIONAL (3" INCL., UP TO 6") 1/32  
 FIN. FRACTIONAL (6" INCL., UP TO 12") 1/16  
 FIN. FRACTIONAL (12" & OVER) 1/8  
 ANGLES 1"  
 MACHINE FINISH- 125√ OR SMOOTHER  
 REMOVE BURRS AND SHARP EDGES

THE CLARK-RELIANCE CORP. STRONGSVILLE, OHIO		MATERIAL	
		DRAWN FAS	SCALE NONE
W0250 UNIVERSAL ELECTRODE OR FLOAT TYPE CAST IRON WATER COLUMN		CHKD.	DATE 7-7-92
		DRAWING NO. A-17154	REV. 1