

JR-33 6-Way Transfer Valve Maintenance/Repair Instructions

Section 1) Internal Stack Removal Procedure

Fully Loosen "T" Handle

- 1.1 Turn Counterclockwise
- 1.2 Push Operating Handle to the Down Position
 - 1.2.1 Place Operating Handle in middle position
- 1.3 Remove Socket Head Cap Screws
- 1.4 Pull Internal Stack Assembly Out of Valve
 - 1.4. Do not allow Sealing Shoes to rotate about their mounting screws as Internal Stack is removed.
 - 1.4.2 Exercise care when pulling Dividing Plate Lip Seal past edges of port openings.

