

JR-33 3-Way Valve

Changeover Operating Instructions

1.0 Open equalizing valve

- 1.1 Allow pressure to equalize
- 1.2 **Due to capacitance effect larger vessels may require several minutes to balance**
- 1.3 After off line vessel or piping is filled, ensure all vents, bleeds or drain lines are closed so that pressure will equalize.

2.0 Turn "T" Handle counterclockwise approximately 6-7 turns

2.1 **DO NOT FORCE PAST STOP**

3.0 Push Ball Handle downward to unseat sealing shoe

4.0 Rotate Ball Handle 180°

4.1 **Red Arrow Points to OPEN Ports**

5.0 Release the Ball Handle and turn "T" Handle clockwise until sealing shoe are seated

5.1 **HAND TIGHTEN ONLY (20 IN-LB MAX)**

6.0 Close equalizing valve.

