Section: T100 Bulletin: T100.80 Date: 02/15 Supersedes: 09/03

FLUOROPOLYMER UNED SIGHT FLOW INDICATORS

SUPERIOR CORROSION PROTECTION FOR THE MOST DEMANDING PROCESSING ENVIRONMENTS



LINING TYPES

All Jacoby-Tarbox flanged sight flow indicators and sight windows can be supplied with a variety of fluoropolymer linings to match your piping or process specifications. The fluoropolymers available from Jacoby-Tarbox include:

- Teflon® (PFA)
- Teflon (PTFE)
- Tefzel® (ETFE)
- Kynar[®] (PVDF)
- UniShield® Window Protection
- Specialty fluoropolymers
- Other lining (natural rubber, PVC, polypropylene)

TYPICAL CONFIGURATIONS OF LINED EQUIPMENT



BULLS-EYE SIGHT FLOW INDICATORS

- 910-FA (shown)
- 608-FA
- F910-HPA 300/600
- F608-HPA 300/600
- 90

All units above available with FM® approved dual window assemblies.



SIGHT WINDOWS

- 5005-DW (shown) Supplied with FM approved dual window assembly standard
- Full-face UniGlas[®]





SHEATHED SIGHT FLOW INDICATORS

• 860-F (shown)



TUBULAR SIGHT FLOW INDICATORS

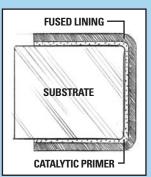
- 830-F (Shown)
- 830-FD

All units available with UniShield fused PFA Teflon glass shielding.



LINING CONSTRUCTION

FUSED LINING



Material: PFA Teflon, specialty fluoropolymers **Application:** Powder coating over catalytic primer

Substrate: Carbon steel standard; stainless steel available for cryogenic service and

corrosive atmospheres

Pressure: Full vacuum to 1480 PSIG (102 Bar)

Max. Temperature: 500°F (260°C) Thickness: 20-30 mils

Models:* 910-FA-PFA, 608-FA-PFA, F910HPA-PFA (300/600), F608-HPA-PFA (300/600),

90-PFA, 90-DPFA, 830-F-PFA, 830-FD-PFA, 860-F-PFA, 5005-DW-PFA,

Full-face UniGlas

*NOTE: All models employ standard face to face dimension of substrate

BONDED LINING

Material: Tefzel (ETFE), specialty fluoropolymers **Application:** Rotational lining over adhesive layer

Substrate: Carbon steel standard; stainless steel available for cryogenic service and

corrosive atmospheres

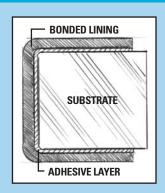
Pressure: Full vacuum to 1480 PSIG (102 Bar)

Max. Temperature: 324°F (180°C) Thickness: 79-120 mils

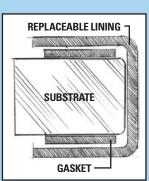
Models:* 910-FA-TFZ, 608-FA-TFZ, F910-HPA-TFZ (300/600), F608-HPA-TFZ (300/600),

830-F-TFZ, 830-FD-TFZ, 860-F-TFZ, 5005-DW-TFZ

*NOTE: All models employ standard face to face dimension of substrate



REPLACEABLE LINING



Material: Teflon (PTFE)

Application: Machined to allow assembly into part over gasketing

Substrate: Carbon steel standard; stainless steel available for cryogenic service and

corrosive atmospheres

 Pressure:
 0 PSIG (0 Bar) to 1480 PSIG (102 Bar)

 Max. Temperature:
 450°F (232°C)
 Thickness:
 62-90 mils

 Models:
 830-F-TFE, 830-FD-TFE, 860-F-TFE, 5005-DW-TFE

MOLDED LINING

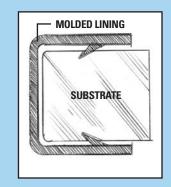
Material: Teflon (PTFE), Kynar (PVDF)

Application: Blow molded to follow contours of substrate

Substrate: Ductile iron

Pressure: 0 PSIG (0 Bar) to 250 PSIG (17.2 Bar) **Max. Temperature:** 450°F (232°C) **Thickness:** 90-120 mils

Models:* 910-FA-TFE, 910-FA-KYN, 608-FA-TFE, 608-FA-KYN



^{*}NOTE: All models employ non-standard, special, face to face dimension of substrate

UniShield® WINDOW PROTECTION

Jacoby-Tarbox's full line of sight flow indicators and sight windows are available with UniShield, a fused PFA Teflon glass shield or lining. UniShield is available for window discs and cylinders for both positive pressure and vacuum service. A sample of units available with UniShield is shown below. For more information, ask your local Jacoby-Tarbox representative for the UniShield bulletin, T100.82.

UniShield SPECIFICATIONS

Material: 100% PFA Teflon

Construction: Fused

Color: Translucent

Pressure: Full Vacuum to 3000 PSIG

Temperature: -325°F to 500°F

Thickness: 5-10 mils

Application: Disc and Cylinders



As the 21st century begins and brings tighter government regulations, hyper-aggressive compounds, and cost conscience corrosion engineering, in addition to hightening safety

concerns, Jacoby-Tarbox will continue to partner with its customers to develop the most safety oriented, environmentally protective sight flow indicators and sight windows in the industry.

Teflon and Tefzel are registered trademarks of DuPont. Kynar is a registered trademark of ELF Atochem. FM is a registered trademark of Factory Mutual Research Corporation. Jacoby-Tarbox and UniGlas are registered trademarks of the Clark-Reliance Corporation. UniShield is a trademark of the Clark-Reliance Corporation.

For additional information, contact your local representative.





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